

## Technical Data Sheet

### *Circulen*Renew C14 LD2420F



Low Density Polyethylene

#### Product Description

*Circulen*Renew C14 LD2420 F is part of the *Circulen*@ product family of circular and sustainable solutions. *Circulen*Renew C14 polymer reduces the carbon footprint as it replaces fossil feedstock through using renewable raw materials made from bio-based waste and residue oils. The renewable content of *Circulen*Renew C14 is measured by an accredited third party laboratory and stated as a parameter on the Certificate of Analysis (CoA).

*Circulen*Renew C14 LD2420 F is a drop-in solution and therefore doesn't require any adaptation of the existing processing equipment.

*Circulen*Renew C14 LD2420 F is a non-additivated, low density polyethylene. It is characterized by a good melt strength leading to a good bubble stability during blown film extrusion. It is delivered in pellet form.

This product is not intended for use in medical and pharmaceutical applications.

#### Regulatory Status

For regulatory compliance information, see *Circulen*Renew C14 LD2420F [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

<b>Status</b>	Commercial: Active
<b>Availability</b>	Africa-Middle East; Asia-Pacific; Europe
<b>Application</b>	Agriculture Film; Bags & Pouches; Food Packaging Film; Hygiene Film; Liner Film; Shrink Film
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	Blown Film
<b>Attribute</b>	General Purpose; Good Heat Seal; Good Melt Strength; Good Optical Properties; Good Processability

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	0.75	g/10 min	ISO 1133-1
Density	0.923	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Tensile Modulus	260	MPa	ISO 527-1, -2
Tensile Stress at Yield	11	MPa	ISO 527-1, -2
<b>Film</b>			
Dart Drop Impact Strength, F50	150	g	ASTM D1709
Tensile Strength			
MD	26	MPa	ISO 527-1, -3
TD	24	MPa	ISO 527-1, -3
Tensile Strain at Break			
MD	300	%	ISO 527-1, -3
TD	600	%	ISO 527-1, -3
Coefficient of Friction	>0.8		ISO 8295
<b>Impact</b>			
Failure Energy	5.5	J/mm	DIN 53373

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**Thermal**

Vicat Softening Temperature, (A/50 N)	96 °C	ISO 306
Peak Melting Point	111 °C	ISO 11357-3

**Optical**

Haze, (50 µm)	<8 %	ASTM D1003
Gloss		
(20°)	>40	ASTM D2457
(60°)	>90	ASTM D2457

**Additional Information**

Test Specimen	Film
Film properties tested using 50 µm thickness blown film extruded at a melt temperature of 180°C and a blow-up ratio of 2.5:1.	

**Processing Parameters**

Extrusion Temperature	170-220 °C
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**Notes**

These are typical property values not to be construed as specification limits.